## Problem Evaluation Request (PER)



PER No	Date of Discovery	Time of Discovery (24:00)	Project
WRPS-PER-2016-0433	03/03/2016	08:00	Industrial Hygiene
Location			
Multiple Tank Farms			
How Was Problem Disco	vered		

Process Hazard Analysis

## **Description of Concern or Problem**

Engineering for years has done a thorough job accounting for the total inventory of spilled waste that was deposited from 1944 to 2001 in and around Tank Farms. These account for the liquid waste disposal sites, unplanned releases (misroutes), and tank leaks in WIDS (Waste Information Data System).

Problem statement: Exposure (inhalation and dermal) to chemical contaminants in soil resulting from spilled materials needs to be incorporated into the hazard analysis process. The Industrial Hygiene Department needs to consistently evaluate/monitor/sample chemical exposure from re-suspended/ airborne/aerosolized/dust/vapor from deposited contaminants in the ground from various sources, such as PFP, UO3, Purex, T Plant, and Radox waste streams. Chemical exposure analysis when excavating inside or outside the Tank Farms boundaries does not appear to be an institutionalized process.

RPP-26744 Rev. 0 Executive Summary states the following;

"SIM is an extension and enhancement of previous efforts to quantify contaminant inventories in the Hanford Site waste storage tanks ... SIM generates inventory and uncertainty estimates for 46 radionuclides and 29 chemicals using 196 waste streams applied to 377 liquid-waste disposal sites, unplanned releases, and tank leaks over their operating lifetimes in intervals of one year, from 1944 to 2001. The operating times for these sites varied from several weeks to decades in length and could consist of multiple waste streams ... This is the first time formal, comprehensive estimates of uncertainty have been generated for the inventory from liquid waste disposal sites, unplanned releases, and tank leaks. The total predicted mean volume for the selected liquid waste disposal sites is ~1,023,000 Megaliters (ML). The overall mean volume for the tank leaks is estimated at 2.18 ML, and for the various unplanned release sites, the mean loss volume is estimated to be 3,419 ML. For comparison, the underground storage tanks at the Hanford Site contain approximately 200 ML of waste."

Megaliter (ML) is approx. equal to 264,172 US gal.

After looking at the waste deposited in the soil, I looked at the areas where we have dug in and around the tank farms. Numerous examples over the years of excavation in and out of the farms have resulted in the discovery of minor to extreme levels of radioactive contamination. This has led to a robust excavation procedure requiring RadCon presence during excavations, however, the procedure does not specifically address industrial hygiene exposure evaluation and controls.

The Industrial Hygiene Exposure Assessment Strategy (TFC-PLN-34, Rev E-6) identifies

## 2.5 Engineering

Engineering, in collaboration with IH will:

Provide technical support to IH in updating the Industrial Hygiene Chemical Vapor Technical Basis (RPP-22491) Involve IH in the design and installation of all engineering controls which may introduce or affect exposure to chemical, biological, physical or ergonomic hazards

However this very through historical tank farms soils analysis has not been identified as a potential source.

- 4.1 Chemical Hazards
- There are several sources of chemical hazards at the tank farms. Sources include:
- Tank waste from spent fuel and weapons production processes stored in the tank farms
- Known or presumed human carcinogens

• Procured chemical products used in various tank farm processes (e.g., paint products, urethane foams, acids, caustics, welding rods, etc.)

• Materials related to legacy facility equipment (e.g., asbestos, lead, and beryllium)

TFC-PLN-47, REV C describes the requirements of the IH program that 6.4 Industrial Hygiene (10.1.1, 10.1.2, 10.1.3, 10.1.4, 10.1.8, 10.1.9.j).

The TOC implements a comprehensive industrial hygiene (IH) program. The program is documented in a hierarchy of implementing documents covering exposure assessment methods and selection of controls for chemical, biological, and physical hazards.

TFC-PLN-55, REV B-1 requires that IH is,

• Providing source, area, and personal monitoring and sampling, as applicable, to evaluate worker exposure to air contaminants.

Also, 4.4 Program Evaluation

The program evaluation element includes the implementation procedures necessary to manage the continuous process improvement of the IH Program.

And, 4.6 Exposure Assessment

The exposure assessment element includes the implementation procedures necessary to ensure that the broad scope of hazardous agents is appropriately evaluated and effectively controlled during work activities. This work includes biological, chemical, ergonomic, and physical hazardous agents. Exposure assessment will evaluate and implement the principles of ALARA for chemical and physical hazards.

Requirement Not Satisfied		Source Document Number		
hazard prvention and controls, work planning, Isms, NFPA 70E		10CFR 851, TFC-PLN-55 , TFC-PLN-47, TFC-PLN-34, DOE-0344		
Equipment Identification Number		System Identification		
		None		
Does issue require imme	diate actions?			
I Don't Know				
Immediate actions Taker	or Planned			
Notified Management Issues PER Notified Lead HAMTC Safety Notified IH Programs management				
Recommended Corrective	Actions			
Determine the most approp analytical methods. Determine what exposure m Originator Contact			chemical analysis and the appropriat	
Yes				
Originators Name	Originators ID	Originators Phone	Date Initiated	
Slaugh, Don M	H0036458	(509) 373-3298	03/03/2016	
		PERATIONS REVIEW		
Title				
Spilled materials needs to b	e incorporated into the haza	ard analysis process		
Reportability	SSC Operability	Operability Review	Comp Measures Req	
Non-Reportable	N/A	N/A	•	
Describe actions Taken o	r Recommended			
No action required at this ti	me by CSO.			
SO Reviewer Name	SO Reviewer ID	SO Reviewer Phone	SO Review Date	
Maygra, Ryan T	H4706025	(509) 373-2689	03/04/2016	
		SCREENING		
PER Significance Level	Analysis Level		How Discovered	
TUF			1 Internal (Self-Identified; Internal Assessments)	
Ind Assessment Rev	Occurrence Rpt #	DOE CAP Required?		
		No		
		NO		

Way, Kenneth J			No
Program	Requirements Area Manager (RAM)		(RAM)
• ^N/A^		<ul> <li>IH190C - Industrial Hygie</li> </ul>	ene / Assessments / Monitoring
PER Screening Comments			
3/7/16 No comments 5/24/16 RESCREEN REQUEST: Steve,			
I would like PER 2016-0433 r this hazard and how to institu	e-screened at a Per with fo utionalize it. I have ideas of	ormal resolution to see exactly how n the corrective actions.	the IH programs have missed
I also have concern that the I completely incorrect. Thank y	ou, Don Slaugh	The statement that concern is add	ressed in our procedures is
5/25/16 HOLD-Action to IH			
5/26/2016 Hold-Meeting to discuss will c		2016.	
6/1/16 F/E to K Way per IS/IH rep o	n call.		
6/1/16 F/E to K Way per IS/IH rep of 8/22/16 RESCREEN of Further Evaluat == Further Evaluation Result Submitted by: Way, Kenneth Suggested Sig Level: PIE/CIM Evaluation Results / Additiona This PER was evaluated and of	tion s == J (h0046473) - Date: 2016 1 al Information: corrective actions assigned	by the analyst (IH Prog Manager B	30b Mako) and approved by the I
6/1/16 F/E to K Way per IS/IH rep of 8/22/16 RESCREEN of Further Evaluat == Further Evaluation Result Submitted by: Way, Kenneth Suggested Sig Level: PIE/CIM Evaluation Results / Additiona This PER was evaluated and of Department Manager (Ken W 	tion s == J (h0046473) - Date: 2016 1 al Information: corrective actions assigned	by the analyst (IH Prog Manager B	3ob Mako) and approved by the I
6/1/16 F/E to K Way per IS/IH rep of 8/22/16 RESCREEN of Further Evaluat == Further Evaluation Result Submitted by: Way, Kenneth Suggested Sig Level: PIE/CIN Evaluation Results / Additiona This PER was evaluated and of Department Manager (Ken W	tion s == J (h0046473) - Date: 2016 1 al Information: corrective actions assigned ay). No additional work is r	by the analyst (IH Prog Manager B	Bob Mako) and approved by the I
6/1/16 F/E to K Way per IS/IH rep of 8/22/16 RESCREEN of Further Evaluat == Further Evaluation Result Submitted by: Way, Kenneth Suggested Sig Level: PIE/CIM Evaluation Results / Additiona This PER was evaluated and of Department Manager (Ken W 8/22/16 RESCREEN COMMENTS: Screen as a TUF to K Way. ORPS Code	tion s == J (h0046473) - Date: 2016 1 al Information: corrective actions assigned ay). No additional work is r	by the analyst (IH Prog Manager B necessary at this time.	
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6/1/16 F/E to K Way per IS/IH rep of 8/22/16 RESCREEN of Further Evaluat == Further Evaluation Result Submitted by: Way, Kenneth Suggested Sig Level: PIE/CIM Evaluation Results / Additiona This PER was evaluated and co Department Manager (Ken W 8/22/16 RESCREEN COMMENTS: Screen as a TUF to K Way. ORPS Code Not Applicable PER Screening Chair	tion s == J (h0046473) - Date: 2016 al Information: corrective actions assigned ay). No additional work is n Functional Area Industrial Hygiene PER Screening Chair	by the analyst (IH Prog Manager B necessary at this time.  Work Process • Other	ISMS
6/1/16 F/E to K Way per IS/IH rep of 8/22/16 RESCREEN of Further Evaluat == Further Evaluation Result Submitted by: Way, Kenneth Suggested Sig Level: PIE/CIM Evaluation Results / Additiona This PER was evaluated and co Department Manager (Ken W 8/22/16 RESCREEN COMMENTS: Screen as a TUF to K Way. ORPS Code Not Applicable PER Screening Chair	tion s == J (h0046473) - Date: 2016 1 al Information: corrective actions assigned ay). No additional work is n <b>Functional Area</b> Industrial Hygiene <b>PER Screening Chair</b> <b>ID</b> H0054042	by the analyst (IH Prog Manager B necessary at this time.  Work Process • Other PER Screening Chair Phone	ISMS PER Screening Date
6/1/16 F/E to K Way per IS/IH rep of 8/22/16 RESCREEN of Further Evaluat == Further Evaluation Result Submitted by: Way, Kenneth Suggested Sig Level: PIE/CIM Evaluation Results / Additiona This PER was evaluated and c Department Manager (Ken W 8/22/16 RESCREEN COMMENTS: Screen as a TUF to K Way. ORPS Code Not Applicable PER Screening Chair Owen, Annette	tion s == J (h0046473) - Date: 2016 1 al Information: corrective actions assigned ay). No additional work is n <b>Functional Area</b> Industrial Hygiene <b>PER Screening Chair</b> <b>ID</b> H0054042	by the analyst (IH Prog Manager B necessary at this time.  Work Process • Other PER Screening Chair Phone (509) 373-6756	ISMS PER Screening Date
6/1/16 F/E to K Way per IS/IH rep of 8/22/16 RESCREEN of Further Evaluat == Further Evaluation Result Submitted by: Way, Kenneth Suggested Sig Level: PIE/CIM Evaluation Results / Additiona This PER was evaluated and c Department Manager (Ken W 8/22/16 RESCREEN COMMENTS: Screen as a TUF to K Way. ORPS Code Not Applicable PER Screening Chair Owen, Annette PAAA Screening	tion s == J (h0046473) - Date: 2016 1 al Information: corrective actions assigned ay). No additional work is n Functional Area Industrial Hygiene PER Screening Chair ID H0054042 P	by the analyst (IH Prog Manager B necessary at this time.  Work Process • Other PER Screening Chair Phone (509) 373-6756 AAA REVIEW	ISMS PER Screening Date
6/1/16 F/E to K Way per IS/IH rep of 8/22/16 RESCREEN of Further Evaluat == Further Evaluation Result Submitted by: Way, Kenneth Suggested Sig Level: PIE/CIM Evaluation Results / Additiona This PER was evaluated and c Department Manager (Ken W 8/22/16 RESCREEN COMMENTS: Screen as a TUF to K Way.	tion s == J (h0046473) - Date: 2016 1 al Information: corrective actions assigned ay). No additional work is n Functional Area Industrial Hygiene PER Screening Chair ID H0054042 P PAAA Codes • 10 CFR 851.22	by the analyst (IH Prog Manager B necessary at this time. Work Process • Other PER Screening Chair Phone (509) 373-6756 AAA REVIEW Function Codes • Hazard Prevention and	ISMS PER Screening Date

PAAA Screening Comments			
<ol> <li>Waited on results of TUF be</li> <li>Basis for PAAA screening is</li> <li>Approval per procedure TFC</li> </ol>	in file attached to PER. I	n file, see highlighted green	
PAAA Reviewer Name	PAAA Review Date		
Thom, Barry	10/03/2016		
PAAA Approver Name	PAAA Approve Date		
Thom, Barry	11/14/2016		
	Track	(Until Fixed (TUF)	
Evaluation			
Action is appropriate to addres	s this PER.		
procedure TFC-ESHQ-S-STD-3 procedure addresses the revie Permit is approved. Item 20 or Shoring. A Corrective Action is included Action is included to provide or	0, Implementation of DC w and consideration of sc n the current WRPS JHA to revise the JHA Checkl rientation for WRPS indus	E-0344, Excavating, Trenchi bil contamination by Environr Checklist, WRPS A-6004-101 list item 20 to include soil con strial hygienists to become fa	ng and Shoring and WRPS implementing ng and Shoring. The WRPS implementing nental Protection before an Excavation , addresses Excavation, Trenching and ntamination. An additional Corrective amiliar with and utilize the Waste eded, to perform appropriate hazard
assessments before excavation Has the evaluation of this P additional information that Central Shift Office (CSO) d	ER resulted in could affect the	ed. Comments	
operability or reportability?			
No			
Submitter Name	Submitter ID	Submitter Phone	Submit Date
Mako, Bob R (inactive)	H0091675	(509) 373-6348	09/12/2016
		CAUSE CODES	
	CORI	RECTIVE ACTIONS	
Actionee	Action Due Date	Status	E-STARS Number
Orgill, Tom K	07/12/2016	Closed	WRPS-PER-2016-0433.1
CAP Reportable	<b>ORPS</b> Reportable	NTS Reportable	LTCA Reportable
No	No	No	No
Action			
Revise WRPS Job Hazard Analy Excavations, Trenching, and S			as an evaluation criterion. Item 20,
Deliverable			
Revised Job Hazard Analysis C	hecklist.		
<b>Corrective Action Attachme</b>	nts		
Actionee	Action Due Date	Status	E-STARS Number
Mako, Bob R	12/06/2016	Closed	WRPS-PER-2016-0433.2
CAP Reportable	<b>ORPS</b> Reportable	NTS Reportable	LTCA Reportable
No	No	No	No
Action			
			System (WIDS) and appropriate before excavation or trenching activities
Deliverable			
Attendance lists for WIDS and	soil hazard evaluation or	ientation.	
<b>Corrective Action Attachme</b>	nts		

Actionee	Action Due Date	Status	E-STARS Number
Orgill, Tom K	04/25/2017	Closed	WRPS-PER-2016-0433.3
CAP Reportable	ORPS Reportable	NTS Reportable	LTCA Reportable
No	No	No	No
Action		I	
	Analysis Checklist, A-6004-1 and Shoring may be an appro		as an evaluation criterion. Item 20,
Deliverable			
Revised Job Hazard Analy	vsis Checklist.		
<b>Corrective Action Attac</b>	chments		
<ul> <li>Extend Request.m</li> <li>FW_ WRPS-PER-2</li> <li>JHA Soil Cont.doc</li> </ul>	016-0433_3.msg		
Actionee	Action Due Date	Status	E-STARS Number
Ganapathy, Raj	01/31/2017	Open	WRPS-PER-2016-0433.4
CAP Reportable	ORPS Reportable	NTS Reportable	LTCA Reportable
No	No	No	No
Action			
			System (WIDS) and appropriate efore excavation or trenching activities
Deliverable			
Attendance lists for WIDS	and soil hazard evaluation of	prientation.	
<b>Corrective Action Attac</b>	chments		
		ATTACHMENTS	
Link to PER			
soils.doc			
PAAA_Screen_ 3-07-16.p	df		
Env1.pdf			
Env2.htm			
Env3.pdf			
Evn4.htm			
WTF HISTORICAL OCCUR	ENCE REPORTS.pdf		
WTFRadspills.pdf			
Extension Request.msg			
FW_ PER.msg			
OLDIES ETF.docx			
PAAA_Screen for PER-203	16-0433.pdf		
MODIFICATION TO PER V	VRPS-PER-2016-0433.msg		
	l	AUDIT HISTORY	
Change Date	Auditor	Comments	
03/03/2016 09:33	Slaugh, Don M	Initiator Tab initial submis	sion.
03/04/2016 01:26	Maygra, Ryan T	SO Tab initial submission.	
03/07/2016 13:12	Thom, Barry	PAAA Tab initial submissio	n.
03/07/2016 13:13	Owen, Annette	Screening Tab initial subm	ission.
03/08/2016 10:22	Owen, Annette	Originator Contact Task La	unched by Owen, Annette
03/08/2016 10:22	Owen, Annette	Responsible Manager Task	Launched by Owen, Annette

	Mako, Bob R	TUF Tab initial submission.	
05/16/2016 13:44	Gunter, Pete	Change to Cause Analysis screen/Corrective Action plan.	
05/16/2016 14:46	Owen, Annette	Corrective actions Launched by Owen, Annette	
05/24/2016 14:37	Owen, Annette	'Assigned Responsible Manager Task Instructions' were change 'PER Screening Comments' was changed.	
05/25/2016 12:49	Owen, Annette	'Assigned Responsible Manager Task Instructions' were changed. 'PER Screening Comments' was changed.	
05/26/2016 06:12	Thom, Barry	PAAA Screening Changed PAAA Screening Comments Changed PAAA Codes Changed PAAA Function Codes Changed	
05/26/2016 12:52	Charlo, Shannon	'Assigned Responsible Manager Task Instructions' were changed. 'PER Screening Comments' was changed.	
05/31/2016 13:13	Owen, Annette	'Assigned Responsible Manager Task Instructions' were changed. 'PER Screening Comments' was changed.	
06/01/2016 13:27	Owen, Annette	'PER Significance Level' was changed from TUF to Further Evaluation. 'Assigned Responsible Manager Task Instructions' were change 'PER Screening Comments' was changed.	
08/03/2016 13:54	Thom, Barry	PAAA Screening Comments Changed	
08/22/2016 06:30	Owen, Annette	'Assigned Responsible Manager Task Instructions' were change 'PER Screening Comments' was changed.	
08/22/2016 13:44	Owen, Annette	'PER Significance Level' was changed from Further Evaluation to TUF. 'Assigned Responsible Manager Task Instructions' were changed 'PER Screening Comments' was changed.	
08/31/2016 08:18	Charlo, Shannon	Change to Cause Analysis screen/Corrective Action plan.	
09/12/2016 09:26	Owen, Annette	Change to Cause Analysis screen/Corrective Action plan.	
10/03/2016 09:16	Thom, Barry	PAAA Screening Changed PAAA Screening Comments Changed PAAA Codes Changed PAAA Function Codes Changed	
10/27/2016 12:53	Owen, Annette	Corrective actions Launched by Owen, Annette	
01/31/2017 10:53	Owen, Annette	Corrective Action item (WRPS-PER-2016-0433.3) - modification t synchronize with E-STARS. 'Action Due Date' was changed from 2017-01-31 00:00:00.0 to 03/07/2017 per attached request.	
02/22/2017 11:22	Owen, Annette	Corrective Action item (WRPS-PER-2016-0433.3) - modification to synchronize with E-STARS. 'Action Due Date' was changed from 2017-03-07 00:00:00.0 to 04/25/2017 per attached request.	

-- End of Report --04/11/2017 10:58 AM